



Composite rebar mainstreamed

- 40+ year old industry starting in Canada primarily

High price previously limited widespread use

Thousands of projects completed in the US and Canada

NOW LOWEST COST SOLUTION

ACI – Standards, Usage
Guidelines, Development of
Cutting Edge
—ACI 440

ASTM – Specifications for
materials and test procedures
—ASTM D30.10

FRP-RMC ACMA Group - Rebar
manufacturer's together with the
Concrete FRP "Community

Higher Tensile Strength

✓ Lower Weight

✓ Non-electromagnetic

✓ Zero Rust or Corrosion

✓ Lower Tensile Modulus (Rigidity/Stiffness)

✓ Equivalent Shear Strength to Grade 40 but Less Slightly Less than Grade 60

✓ Elastic up to failure – only 2-3% deformation

✓ Creep-rupture

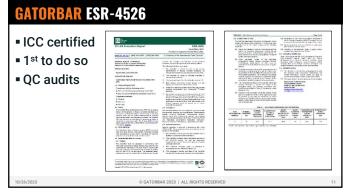
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\*\* THINK DIFFERENT

\*\* 30% - 45% labor savings typically

\*\* Pre-tied grids

\*\* Fewer laborers needed

\*\* Less lost time due to injury

\*\* Lower work-comp rates

\*\* Better employee retention

\*\* Pre-tied grids

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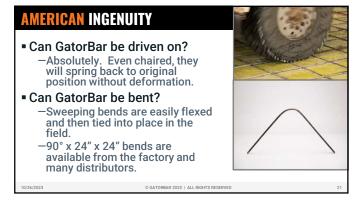
# What do better crack control and zero corrosion mean? Structure life – Studies claim 2x but time will tell End of Life – Crush with concrete and put down as recycled agg Sustainability and Life Cycle

THINK DIFFERENT		
■ Start small	https://gatorbar.com/projects/halls-bayou- hike-bike-trail	
■ Deploy	https://gatorbar.com/projects/brays-bayou- hike-bike-trail	
■ 1 day vs 7 day	https://gatorbar.com/projects/retention- pond-project	
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**MARCEL TOWN CENTER** Commercial site-work ■ Application – 2018 project · 200,000 ft2 concrete Sidewalks, parking lots, driveways, and building pads ■ Engineering Firm – Ward, Getz & Associates ■ Contractor - Cudco Solutions LLC



**CAPPS VAN & TRUCK RENTAL** ■ Commercial site-work Application • 150,000+ SF of concrete · Sidewalks and Parking Lots ■ Engineering Firm – Alpine Engineering ■ Contractor – Cloyd Concrete ■ Location - 9977 Gulf Fwy







**DESIGN RESOURCES** ACI Design Code - 440.11

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# **DESIGN** RESOURCES

### **Design Codes and Design Manual**

- Design Code
  - -Covers beams, one-way slabs, two-way slabs, columns walls, foundations, joints/connections, and more
- Design manual

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- NEx ACI Center of Excellence for Nonmetallic Building Materials
- -Will be released in March of 2023
- -Will include prescriptive designs

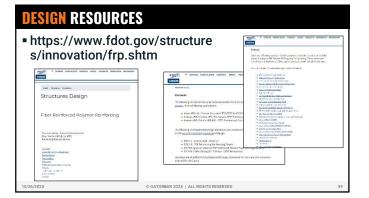
# **ASTM UPDATES** – NEW DEVELOPMENTS

- WK 74691 -Specification for Solid Round Glass Fiber Reinforced Polymer Dowel Bars for Load
  - Transfer -Voted this year and final
  - version coming soon -Will cover large diameter highway dowels and lane
- ASTM 8505 Standard specification for FRP Bars
  - -High modulus spec
  - -Designed for structural applications

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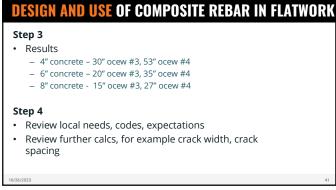




**DESIGN AND USE OF COMPOSITE REBAR IN FLATWORK** Step 1 • ACI Drag Equation, A-2b from ACI 440.1R-15 μ = coefficient of subgrade friction μ = Coefficient of subgrade friction
 L = Distance between joints, ft
 w = dead weight of slab, lbs/ft<sup>2</sup>
 E<sub>f</sub> = Elastic modulus of FRP rebar  $A_{f,sh} = \frac{\mu \iota_{f^{w}}}{2(.0012*E_f)}$  A<sub>f,sh</sub> = cross-sectional area of FRP reinforcement Step 2 Assumptions - Modulus - 6.81 Msi Dead weight – 145 lbs/ft^3 - 1.5 CoF - 10' control joint

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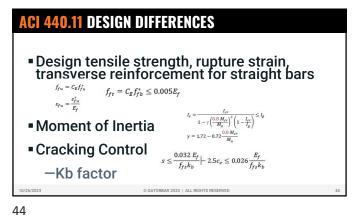
### **ACI 440.11 DESIGN DIFFERENCES**

- Fire Resistance
- Code currently limited to structures not requiring a fire resistance rating
- Proper detailing and use of insulation can provide fire resistances in excess of 2 hours
- Serviceability
- · This can control design
- · Deflections need to within acceptable limits
- In structural applications equal reinforcement can result in larger crack width

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# **GENERAL ENGINEERING AND DESIGN**

### Our goal...

- Teach composite rebar specs and standards
- Guide the design process
- Utilize GatorBar® in projects that can benefit as an alternative to steel
- We do not provide EOR seal but we can assist

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